



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 176779



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		5/18/18	0.00	0.00	Start Up Large Fab-1		IBC 18-05-24
100	Large Fab	25 pcs		5/18/18	0.00	4.36	Large Fab 1		IBC 18-05-24
110	QC	25 pcs		5/18/18	0.00	0.00	QC9		PD 13-06-25
120	Small Fab	25 pcs		5/18/18	0.00	1.32	Small Fab N/A		PD 13-06-25
130	QC	25 pcs		5/18/18	0.00	0.00	QC5		PD 13-06-25
140	Packaging	25 pcs		5/18/18	0.00	0.00	Packaging3		21
150	QC21-SA	25 Ea		5/18/18	0.00	0.00	QC21		9-80 MAY 25 2018

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282

Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod M134992

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	5071683
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	5073219

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	17	0
	D2282-5	25	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																							
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Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																					
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 05/23/18 Disposition Container No: S073824 Part: D2282 - 041 Job No: 176779 Serial No/Batch: S073824 Revision: _____ Inspector: _____ FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="border: none;">☐ Environment</td> <td style="border: none;">☐ Lower Loss/Surge</td> <td style="border: none;">☐ Positioned Wrong</td> </tr> <tr> <td style="border: none;">☐ Design</td> <td style="border: none;">☐olio/Program</td> <td style="border: none;">☐ Outside Dimensions</td> </tr> <tr> <td style="border: none;">☐ Doc/Data</td> <td style="border: none;">☐rain</td> <td style="border: none;">☐ Over/Under tolerance</td> </tr> <tr> <td style="border: none;">☐ Equip/Tooling</td> <td style="border: none;">☐ Veld</td> <td style="border: none;">☐ Part Incorrect</td> </tr> <tr> <td style="border: none;">☐ Handling/Pre</td> <td style="border: none;">☐ Wrong Stock Pulled</td> <td style="border: none;">☐ Part Lost/Missing</td> </tr> <tr> <td style="border: none;">☐ Material</td> <td style="border: none;">☐ Out of Sequence</td> <td style="border: none;">☐ Part Moved</td> </tr> <tr> <td style="border: none;">☐ Internal Transport</td> <td style="border: none;">☐ Off-set</td> <td style="border: none;">☐ Drawing</td> </tr> <tr> <td style="border: none;">☐ Tribal Knowledge</td> <td style="border: none;">☐ Mislabeled</td> <td style="border: none;">☐ Finish</td> </tr> <tr> <td style="border: none;">☐ LOA</td> <td style="border: none;">☐ Fit/Function</td> <td style="border: none;">☐ Misread</td> </tr> <tr> <td style="border: none;">☐ Substation</td> <td style="border: none;">☐ Misaligned/off center</td> <td style="border: none;">☐ Turning Sequence</td> </tr> <tr> <td style="border: none;">☐ Past Expiry Date</td> <td></td> <td></td> </tr> <tr> <td style="border: none;">☐ Misidentified</td> <td></td> <td></td> </tr> </table>								☐ Environment	☐ Lower Loss/Surge	☐ Positioned Wrong	☐ Design	☐ olio/Program	☐ Outside Dimensions	☐ Doc/Data	☐ rain	☐ Over/Under tolerance	☐ Equip/Tooling	☐ Veld	☐ Part Incorrect	☐ Handling/Pre	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Material	☐ Out of Sequence	☐ Part Moved	☐ Internal Transport	☐ Off-set	☐ Drawing	☐ Tribal Knowledge	☐ Mislabeled	☐ Finish	☐ LOA	☐ Fit/Function	☐ Misread	☐ Substation	☐ Misaligned/off center	☐ Turning Sequence	☐ Past Expiry Date			☐ Misidentified		
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